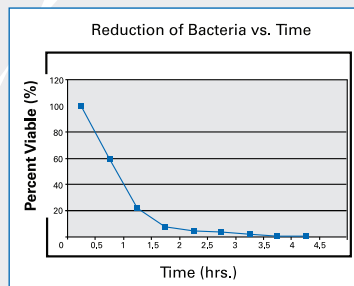
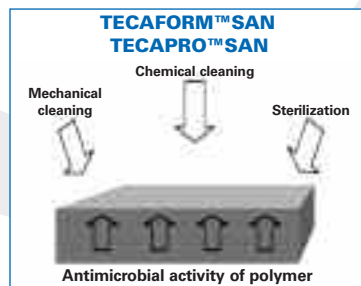


TECAFORM™ SAN and TECAPRO™ SAN

TECAFORM™ (Polyacetal) and TECAPRO™ SAN (Polypropylene), provide an additional safety factor in

reducing incidence of bacterial contamination. The raw materials are charged with an antimicrobial additive.

These silver ions are released gradually to reduce the formation of bacteria.



Typical performance of antimicrobial surfaces on bacteria

- **Less bacterial contamination**
- **Reduced odor and biofilm formation**
- **Diminished formation of bacteria in equipment**
- **Active components are harmless to humans**
- **Scrubbing surface renews antimicrobial effect**
- **FDA conformity of raw material, color pigments and antimicrobial additive**

TECAFORM™ SAN and TECAPRO™ SAN are ideal where continual sanitary and anti bacterial conditions are a requirement. Excellent for components in food processing equipment, bottling and canning machines, water handling and filtration equipment. Door handles and buttons in public places would benefit from reduction in transfer of bacteria. TECAPRO™ SAN is especially effective in surgical instruments, trays, work surfaces and cutting boards in medical as well as food storage and preparation areas.

TYPICAL PROPERTY VALUES

| | PROPERTIES | ASTM Test Method | Units | TECAPRO™ SAN | TECAFORM™ SAN |
|-------------------|---|--------------------------------|-----------------------|--------------|----------------------|
| PHYSICAL | Density | D792 | - | 0.92 | 1.41 |
| | Moisture Absorption, @equilibrium, 72°F/50% RH) | ISO 62 | % | 0.05 | <0.3 |
| MECHANICAL | Tensile Strength @ Yield | D638, DIN EN ISO 527 | psi | 4785 | 7975 |
| | Elongation @ Break | D638, ISO 527 | % | >45 | 30 |
| | Tensile Modulus | D638, ISO 527 | psi | 300000 | 30400 |
| | Flexural Modulus | D790, ISO 178 | psi | 200000 | 360000 |
| | Hardness (ball indentation) | ISO 2039/1 & 2 | psi | 14500 | 21025 |
| | Impact Resistance | ISO 180 | ft-lb/in ² | 0.328 | No break |
| THERMAL | Melting Point | DIN 53 736 | °F | 325 | 329 |
| | Heat Deflection Temperature | ISO - 75/A | °F | 187 | 230 |
| | Maximum Service Temperature | | | | |
| | Short Term | | °F | 284 | 284 |
| | Long Term | | °F | 212 | 212 |
| | Coefficient of Linear Thermal Expansion | D696, DIN 53 752, ASTM E831 | in/in/°F | | 5.5x10 ⁻⁵ |
| Flammability | UL - 94 | - | HB | HB | |
| ELECTRICAL | Volume Resistivity | D257, EC 93, DIN IEC 60093 | ohm-cm | - | 10 ¹⁴ |
| | Dielectric Strength | D149, IEC-243, VDE 0303 part 2 | V/mil | | - |

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Extreme chemical exposure (alkaline and acid solutions) can impact the antimicrobial effect on polymeric surfaces. Bacterial decay can be protracted by the application of antimicrobial products and thus it provides additional safety for the customer. However, usual and necessary cleaning practices should not be discontinued.

ENSINGER TECAFORM™ SAN and TECAPRO™ SAN are effective against a broad range of microorganisms such as bacteria, fungi, algae, viruses, etc. As they differ greatly in their living conditions and their impact, the antimicrobial performance needs to be analyzed for the specific application to be able to give a pointed statement about antimicrobial effects under given circumstances.



TECAFORM™

Stock shapes: ASTM D 6100 S-POM0001
Resin spec: ASTM D 6778 POM0000

TECAPRO™

Resin spec: ASTM D 4101 PP0110



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